Editing layer data

Introduction

Since the introduction of the PCB Visualizer we have added a number of specialized editors that allow modifying the imported customer data, for example the Outline/Milling and the Drill/Slot editor.

These editors are very useful in where data changes are necessary which cannot be easily done in the original CAD software or it is quicker to do in the PCB Visualizer.

We plan to introduce more specialized editors and realised that some basic layer editing tools would be useful.

This is why we have now introduced the first version of our Layer Editor. This is in addition to our Solderpaste Editor.

Selecting Layers to Edit

Editing layers is available from the Buildup Editor, which this editor tool is already used to identify the function of each layer of the PCB build-up.

To activate the layer for editing, click in the right column of the Imported Layers table.

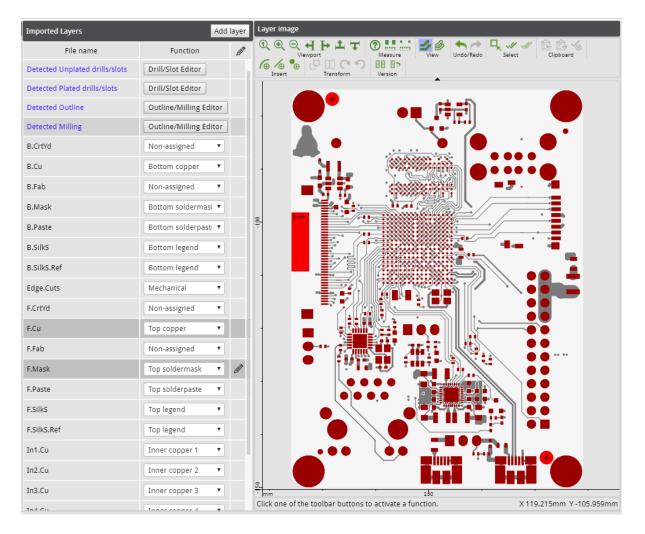
If the layer was not yet selected, it will become selected and a black pencil icon will indicate that this is the layer is currently edited mode.

Click again to deactivate the edit mode.

The layer in editing mode is displayed in red.

You can select more layers to be displayed by clicking in the layer in table with the CTRL key pressed. The extra layers are displayed in grey.

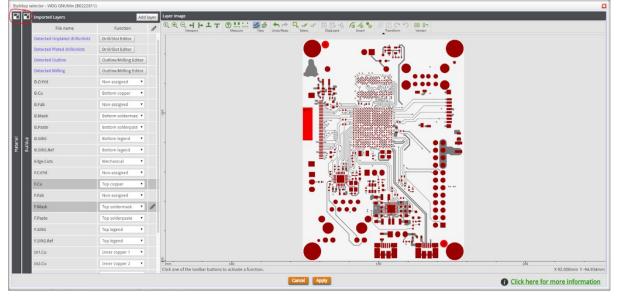
Objects that overlap are now displayed in dark red. The objects of layer selected for editing that does not overlap the extra layers are shown in bright red.



For smaller or lower resolution screens, you are able to fold away the Material and Buildup view panels to make more space for the Layer Image.

Buildup selector	r - WDG GNUblin (B02)	2811)					
Material			1	Buildup	Imported Layers	Add	layer Layer image
Number of layers	s 6			Total material thickness: 1.616 mm	File name	Function	
Board thickness	1.55	1.55 mm • Top view	Detected Unplated drills/slots	Drill/Slot Editor	G G S IP II C S BB B> Internation Vesion		
				Top solderpaste (F.Paste) Top legend (F.SilkS)	Detected Plated drills/slots	Drill/Slot Editor	
leversed buildup	• 0			Top legend (F.SilkS.Ref) Top soldermask (F.Mask)	Detected Outline	Outline/Milling Editor	
Slind/Buried via	runs 0		*	Top copper (E.Cu) Prepreg - PR2116 - 0.12mm	Detected Milling	Outline/Milling Editor	
xtra press cycles	s 0			Prepreg - PR2116 - 0.12mm	B.CrtVd	Non-assigned •	
				Inner copper 1 (In1.Cu)	B.Cu	Bottom copper *	
Special buildup				Core - FR4-Improved - 0.36mm	8.Fab	Non-assigned •	
fop soldermask	Gree			Inner copper 2 (In2.Cu) Prepreg - PR2116 - 0.12mm	B.Mask	Bottom soldermasi *	
sottom solderma	ask Gree			Prepreg - PR2116 - 0.12mm Inner copper 3 (In3.Cu)	B.Paste	Bottom solderpast	
				Core - FR4-Improved - 0.36mm	B.SIIKS	Bottom legend •	
lop legend	White		•	Inner copper 4 (In4.Cu)	B.SilkS.Ref		
Bottom legend	White		٠	Prepreg - PR2116 - 0.12mm Prepreg - PR2116 - 0.12mm			
Peelable mask	No.			Bottom copper (B.Cu) Bottom soldermask (B.Mask)	Edge.Cuts	Mechanical •	
Carbon contacts	No			Bottom legend (B.SilkS) Bottom legend (B.SilkS.Ref)	F.CrtYd	Non-assigned •	
Larbon contacts	NO		•	Bottom solderpaste (B.Paste)	F.Cu	Top copper 🔹	
/ia filling/Hole pl	lugging No			Plated drill Non Plated Through Hole (NPTH)	F.Fab	Non-assigned •	
ore thickness	Outer layer copper foi	Inner layer c	100	Bottom view	F.Mask	Top soldermask •	
0.360 mm	12 µm (end 30)				F.Paste	Top solderpaste 🔹	
0.360 mm	12 µm (end 30 y		-		F.SilkS	Top legend •	
0.360 mm	18 µm (end 35) 18 µm (end 35)				F.SilkS.Ref	Top legend •	
0.360 mm	35 µm (end 60 µ				P.DIRO/REI	iob ießeing	
0.360 mm	35 µm (end 60 j	im) 70 µm			In1.Cu	Inner copper 1 •	
0.360 mm	70 µm (end 95 j	im) 70 µm	8		In2.Cu	Inner copper 2 *	90 7 mm 150
0.200 mm	12 µm (end 30 µ	im) 12 µm	8				Click one of the toolbar buttons to activate a function. X 115.705mm Y -114.815m

Simply click on the icon to recover the hidden panels.



Adding Layers

It may happen that a layer is missing from the imported dataset, e.g. a Solderpaste layer.

Using the Add layer function you can add a layer to your dataset.

```
aup selector - WDG GNUDIIN (BU222732)
```

Imported Layers	Add layer Jayer image
File name	Function
Detected Unplated drills/slots	Drill/Slot Editor
Detected Plated drills/slots	Drill/Slot Editor
Detected Outline	Outline/Milling Editor
Detected Milling	Outline/Milling Editor
B.CrtYd	Non-assigned

Click the Add layer button to create a new layer. A popup will open where you specify the name of the layer, type the unique layer name and click OK.

Add layer	8
Layer name	
newSolderPaste	Layer
	ОК
_	1 121

The new layer will be added to the Imported Layers list.

PTHDrill	Drill/Slot	•
newSolderPasteLayer	Non-assigned	•

Now assign a function to the layer and use the editing functions to add data to the layer.

Viewport

The viewport toolbar is always available, whether a layer is edited or not.



The following functions are available for the displayed layers:



Total view - Display all data in the board outline.

Ð Zoom in - with a factor x2. The image center point is unchanged.

- Zoom out with a factor x2. The image center point is unchanged.
- A Pan left Moves the viewport to the left, which moves the image to the right.

Pan right - Moves the viewport to the right, which moves the image to the left.

Pan up - Moves the viewport up, which moves the image down.

Pan down - Moves the viewport down, which moves the image up.

These functions can also be performed by using the mouse:

- Click with the left mouse button to zoom in.
- Click with the right mouse button to zoom out.
- Press a mouse button and drag to pan.
- Use the mouse wheel to zoom in and out.

<u>Measure</u>

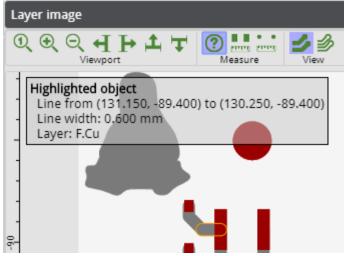
The measure toolbar is always available, whether a layer is edited or not.



The following functions are available:

Object info - Click this button to activate the function.

If this function is active, information is displayed about the object at the mouse location in the top left corner.



The information contains the shape and position info along with the layer on which the object is found.

The selected object is displayed with an orange outline.

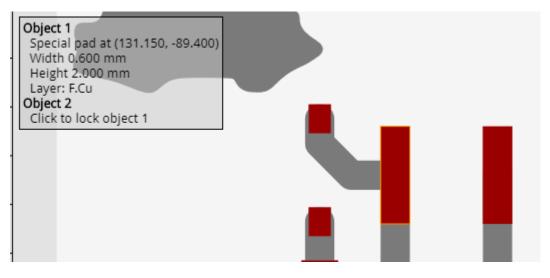
If there are multiple objects available at the same location, click the right mouse button to display the information on the next object in the stack. Objects from all selected layers can be queried.

To deactivate the function press the ESC key, click the button again or select another function.

Measure object clearances - Click this button to activate the function.

If this function is active, you can select 2 different objects and measure the clearance between both.

Move the mouse over the first object and click to lock the first object. In case multiple objects overlap, you can click the right mouse button to highlight the next object in the stack before selecting it.



Then move the mouse over the second object. Information about both objects is displayed together with the clearance between both objects.

-	Object 1 Special pad at (131.150, -89.400) Width 0.600 mm Height 2.000 mm Layer: F.Cu Object 2 Special pad at (133.250, -89.400) Width 0.600 mm	
· 1′ ·	Height 2.000 mm Layer: F.Cu Clearance 1.500 mm	

Click again to select another object as the reference object.

To deactivate the function press the ESC key, click the button again or select another function.

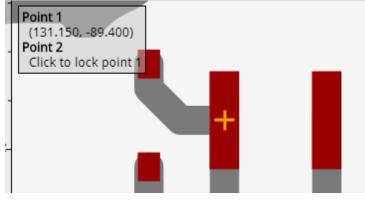
• •

Measure point distance - Click this button to activate this function.

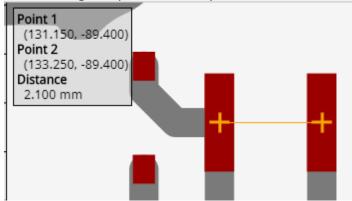
If this function is active, you can select 2 different points and measure the clearance between them.

Move the mouse to the location of the first point, an orange cross cursor will snap to special points in the data set, e.g. center points of flashes or start and end points of lines.

To override the snapping functionality, hold the Shift key pressed. Click to lock the first point.



Then move the mouse to define a second point. The coordinates of both points are displayed together with the distance between both points. Using this method it is possible to measure e.g. the pitch of a component.



To deactivate the function press the ESC key, click the button again or select another function.

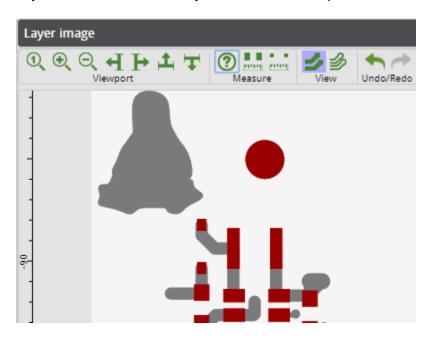
<u>View</u>

The measure toolbar is always available, whether a layer is edited or not.

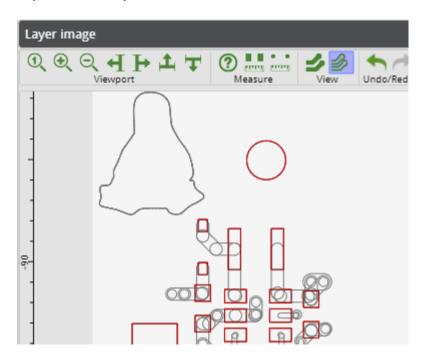


These functions define how the layer data is displayed.

Solid view - All data is displayed as filled areas. In this mode it is possible that small objects are not shown if they are smaller than 1 pixel.



Outline view - All data is displayed as an outline (one pixel wide). In this mode all objects are always visible.



Undo/Redo



The undo/redo toolbar is always available, whether a layer is edited or not.

Click to Undo button to undo the last action and Click the Redo button to redo the action that was undone.

<u>Select</u>



All editing functions work on the selected objects, if no objects are selected the the editing functions are disabled.

Only data from the layer with the pencil icon on the right can be edited,

The following functions are available:

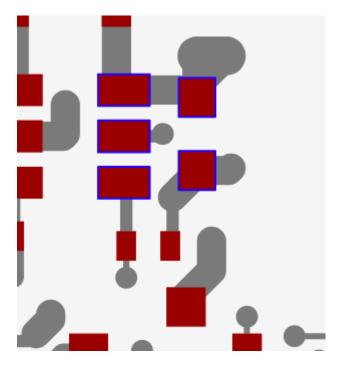
Select/Deselect manually - Use the mouse to select data.

Move the mouse over the object and click with the left mouse button to select it.

Alternatively, press and hold the right mouse button to drag across the objects on the layer, all objects that overlap the rectangle will be selected.

Use the right mouse to deselect objects in the same way.

Selected objects are shown with a blue outline.



To deactivate the function press the ESC key, click the button again or select another function.

Select all - Selects all objects from the edited layer.

Deselect all - Clears the selection.

Clipboard

Use the clipboard to copy data from one layer to another.

Ê 🛱 🎸

The following functions are available:



Copy to clipboard - Clicking the button copies the selected data to the clipboard.

Data copied to the clipboard remains there until the next copy action. The function is only active if there is data selected.



Paste from clipboard - Clicking the button copies the content of the clipboard to the edited layer and can be pasted multiple times.

The function is only active if there is data on the clipboard.



Delete the selected data - Clicking the button deletes the selected data from the edited layer.

This function is only active if there is data selected.

<u>Insert</u>

Use the insert function to add simple data to the edited layer.



The insert functions a currently available for circular shapes.

The following functions are available:



Insert arc - Insert a circular arc using a circle with given diameter.

Clicking the button activates the insert arc function and shows the arc parameters popup.

Edit arc	parameters		8	
Vidth	0.2			
Start X	142.150	Y -87.600	\square	
nd X	143.500	Y -86.450	\square	
Angle	-180	\square		
		Apply		
		(
				·

The standard flow is to first click on the start point of the arc, then on the end point and then define the third point of the arc. Click again on the third point to accept the arc.

Alternatively you can enter the different parameters in the popup window and click Apply to accept the arc.

Using the arrow buttons you can determine which click action is activated.

Insert line - Insert a line using a circle with given diameter.

∕⊕

Clicking the button activates the insert line function and shows the line parameters popup.

Edit line p	parameters		8			
Width 0).2					
Start X 1	44.600	Y -86.450	\square			
End X 1	46.800	Y -86.400	\square			
	Ap	ply				
				9		
			(E	

The standard flow is to first click on the start point of the line, then on the end point. Click again on the end point to accept the line.

Alternatively you can enter the different parameters in the popup window and click Apply to accept the line.

Using the arrow buttons you can determine which click action is activated.

Insert flash - Insert a circle flash using a circle with given diameter.

•

Clicking the button activates the insert flash function and shows the flash parameters popup.

Edit flash p	parameters		8	
Diameter	0.5			
Position X	145.193	Y -85.344		
		Apply		
				(

The standard flow is to click on the center location of the flash. Click again on the flash point to accept the flash.

Alternatively you can enter the different parameters in the popup and click Apply to accept the flash.

Using the arrow buttons you can determine which click action is activated.

Transform

Use the transform functions to transform existing data.



All transform functions work on the selected data.

The following functions are available:

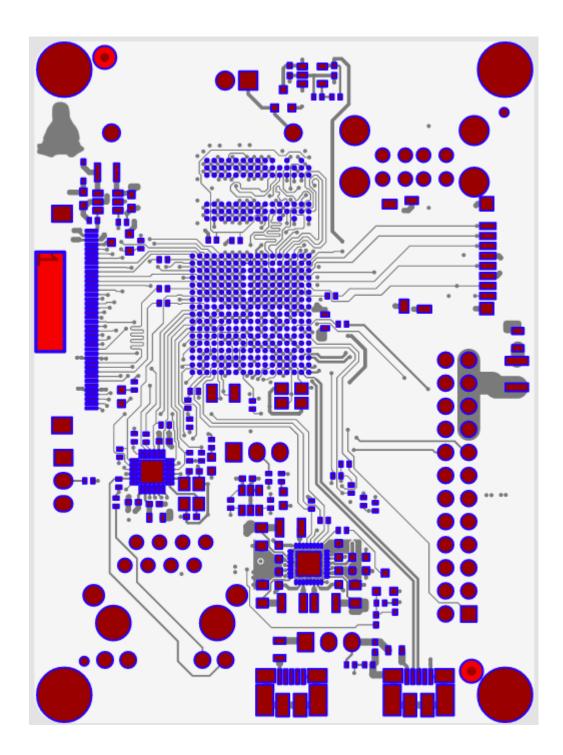


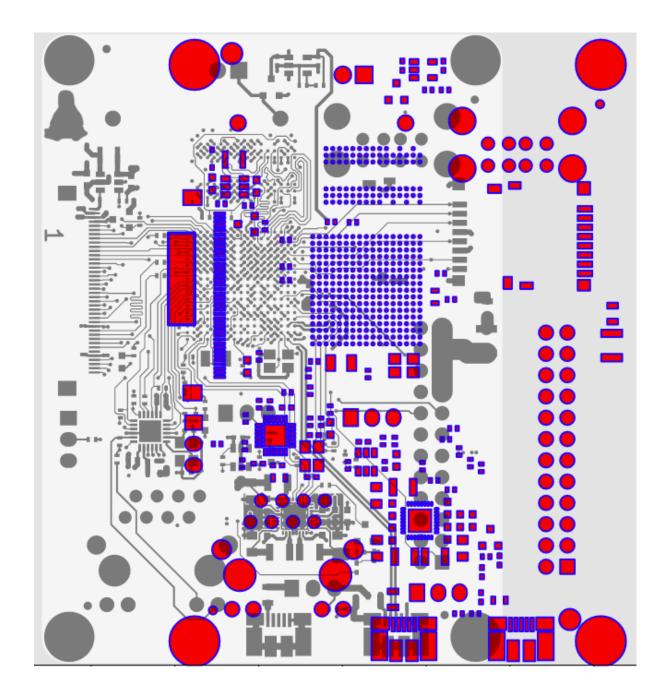
Offset - Move the selected data to a new location.

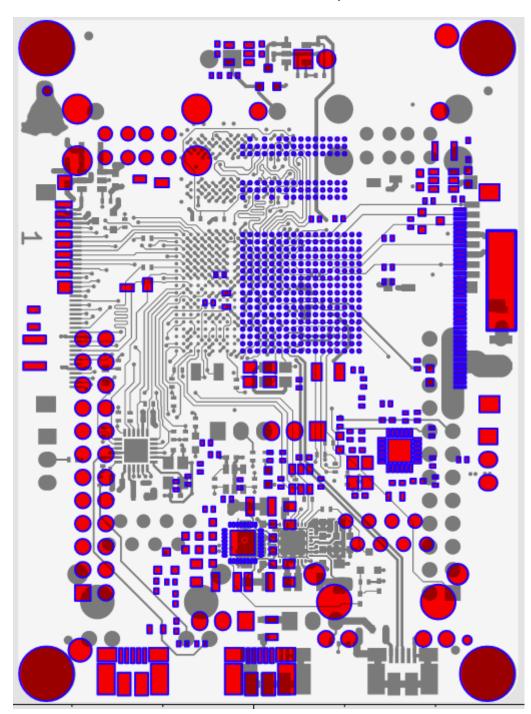
Clicking the button activates the offset function.

Move the mouse to the start location to grab the data, you will see that the crosshair cursor snaps to the data for more accurate positioning.

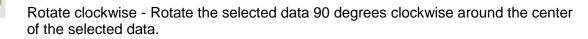
Press the mouse button and drag the selected data to its new location. Release the mouse button to move the data.

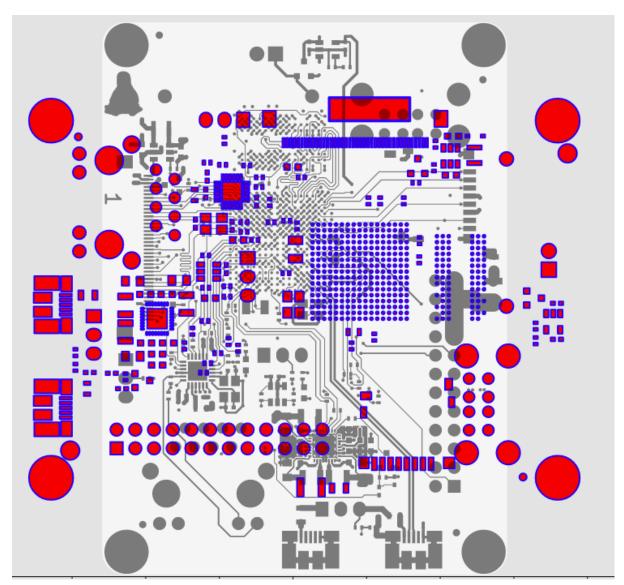






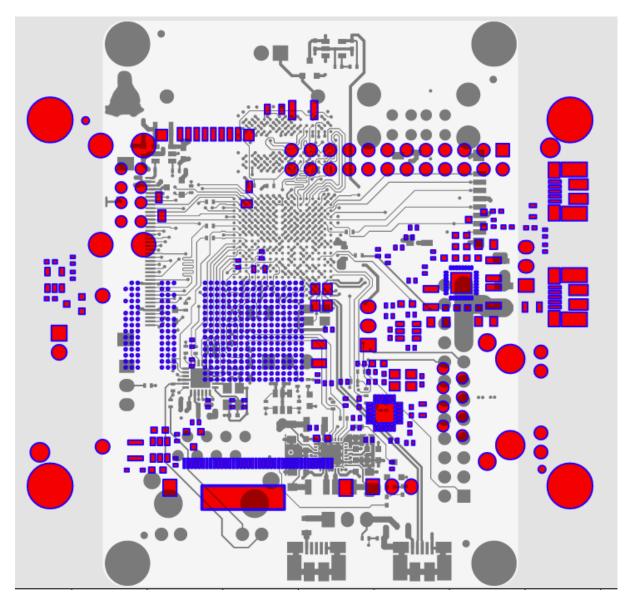
Mirror - Mirror the selected data horizontally around the center of the selected data.





C

Rotate counter-clockwise - Rotate the selected data 90 degrees counter-clockwise around the center of the selected data.



Version

Once you have edited your data, you might want to know the differences between the data you supplied, and the data we will be processing. Maybe you want to revert all your changes to the data you originally supplied.



The following versioning functions will assist you in this:

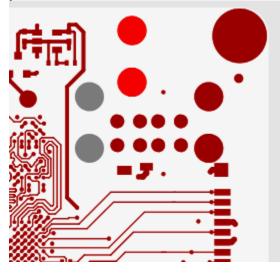
88

Compare - To compare your current data with the data you supplied in your data set, click the compare button.

う

The original data will be shown in grey which is not available in the edited data is displayed in grey, the edited data which overlaps with the original data is displayed in dark red and the edited data which does not overlap with the original data is displayed in bright red.

In case the edited data is identical to the original data, a message will come up to inform you.





Revert - The layer is reverted to the data you originally supplied.

In case the edited data is already identical to the original data, a message will come up to inform you.

Editing Solderpaste Layers

We have developed a set of specific tools which can help you to optimise your Solderpaste layers as a basis for accurate Solderpaste stencils.

CAD systems either output no specific file to define the paste pads or supply a paste definition which is an exact copy of all SMD copper pads that are free of Soldermask.

Higher technology PCB's with fine pitch components and complex pad configurations mat require a more advanced paste data preparation.

The Solderpaste tools are made available if a solder paste layer is selected as edited layer.

Imported Layers	Add layer	Layer image		
File name	Function	Q Q Q H H L T O Harden Verey Unduffed Verey Unduffed Steet Cipbard Steet		
Detected Unplated drills/slots	Drill/Slot Editor		Solderpaste editor	
Detected Plated drills/slots	Drill/Slot Editor		□+ Offset short dimension	
Detected Outline	Outline/Milling Editor		Gffset long dimension	
Detected Milling	Outline/Milling Editor		Enlarge/shrink	
B.CrtYd	Non-assigned •		Resize short dimension	_
8.Cu	Bottom copper 🔹		Resize long dimension	
B.Fab	Non-assigned •		Scale	-
B.Mask	Bottom soldermasl 🔻		Split short dimension	1
B.Paste	Bottom solderpast		Split long dimension	-
	Bottom legend •		Rounded rectangle pattern fill	-
B.SilkS.Ref	Bottom legend *			
Edge.Cuts				
F.CrtVd	Non-assigned •			
F.Cu	Top copper 🔹			
F.Fab	Non-assigned •			
F.Mask	Top soldermask 🔹			
F.Paste	Top solderpaste 🔹 🖋			
F.SilkS	Top legend			
F.SilkS.Ref	Top legend 🔹			
In1.Cu	Inner copper 1			
In2.Cu	Inner copper 2 🔹		260	
		Click to select an object. Click and drag to select all objects in a rectangle.	X 148.176mm Y -	82.48

The functions become active if data is selected and work on the selected data.

Most of the editing functions are separated to allow editing of the long dimension and the short dimension independently. This allows you to use the function on paste pads regardless of their rotation.

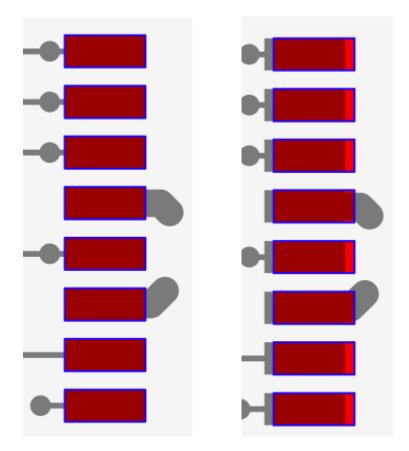
In case of square shapes, the short dimension is the width and the long dimension the height.

<u>Offset</u>

Type the value in mm for the offset and press Enter or click the corresponding Offset button.

Positive values will offset paste pads to the right or top. Negative values will offset the paste pads to the left or bottom.





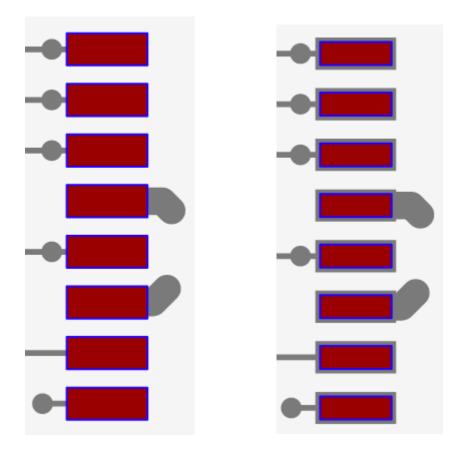
If you also selected the corresponding copper layer as extra layer, if the Solderpaste data that overlaps with the copper data will be shown in dark red otherwise, it is shown in bright red.

Enlarge/Shrink

You can enlarge or shrink any selected paste pads by an absolute dimension value. Type the value in mm and press Enter or click the Enlarge/Shrink button.

Positive values will add the given dimension to all sides of the selected pads. Negative values will reduce the size of the selected pads on all sides by the given value.





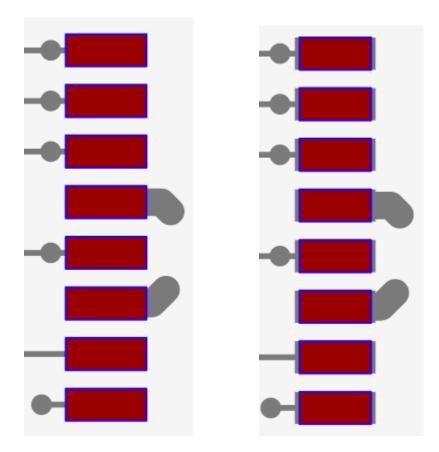
<u>Resize</u>

You can resize any selected paste pads by an absolute dimension value.

Type the dimension in mm and press Enter or click the corresponding Resize button.

Positive values will enlarge the size of the pad by the dimension entered and negative values will reduce the size of the pad by the dimension entered. Pads are resized from both sides, so the center of the pad remains unchanged.





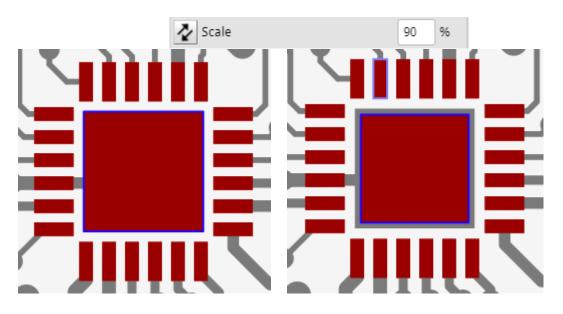
<u>Scale</u>

If the Solderpaste opening will result in too much Solderpaste being deposited the a scaled reduction of the aperture opening is required on selected areas. In this case you can scale various sized paste pads to make them smaller by a given percentage.

Type the value for the scale and press Enter or click the Scale button.

The value is the percentage of the new surface area compared to the original surface area, so a value of 90 will reduce the pad to 90 percent of its surface area. Scaling is performed from all sides while the center of the pad remains unchanged.

The scale value cannot result in paste pads of less than 50% of their original size.



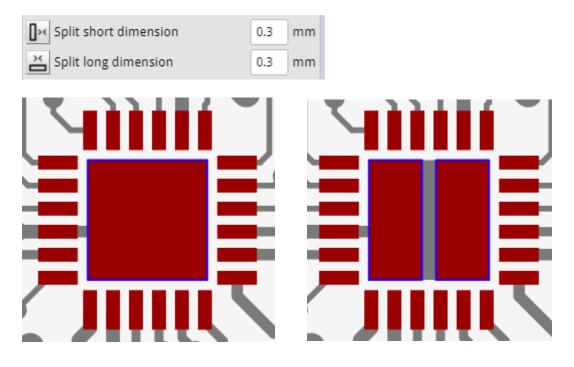
<u>Split</u>

Another way to reduce the Solderpaste surface area is to split the paste pad into smaller pads and can be achieved by using the split function.

This function will split the paste pad in 2 by adding a gap of the given size in the center of the original pad.

Type the value of the gap in mm and press Enter or click the corresponding Split button.

The gap value should be a positive value and cannot be more than half of the size of the original pad.



Pattern Fill

In some cases you need to further optimize the paste surface. For larger surfaces it is sometimes better to fill the surface with a pattern of smaller shapes.

This can be done manually using the editing tools described above. However, we have developed an automated pattern fill function which will generate an optimized pattern according to your scale value.

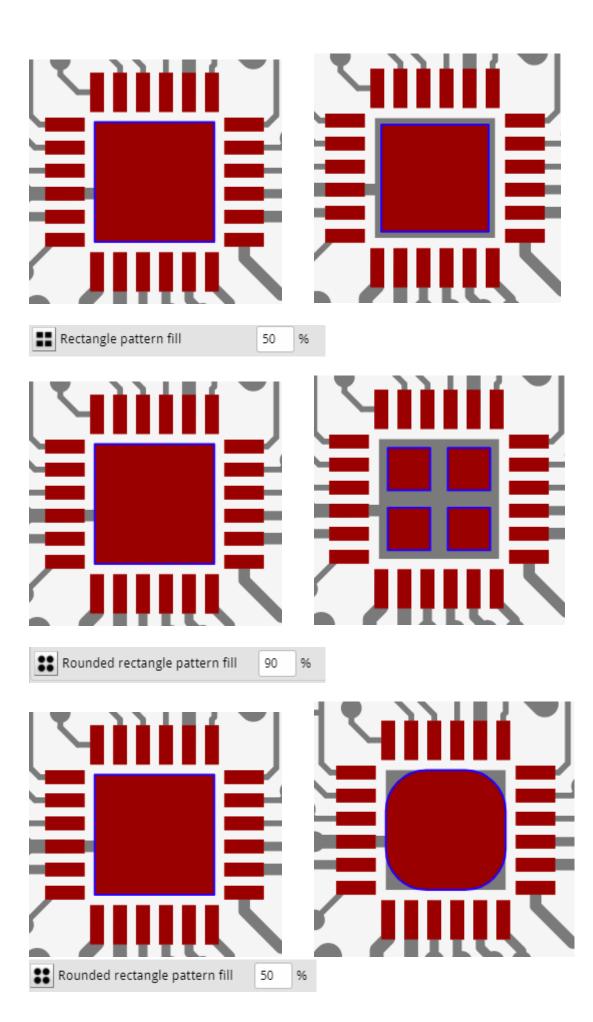
This pattern fill function will split the original pad in either rectangles or rounded rectangles taking into account the minimum distance between 2 paste pads in order to still have enough remaining stencil material so the stencil remains stable as very thin parts of stencil material may bend or break during operation.

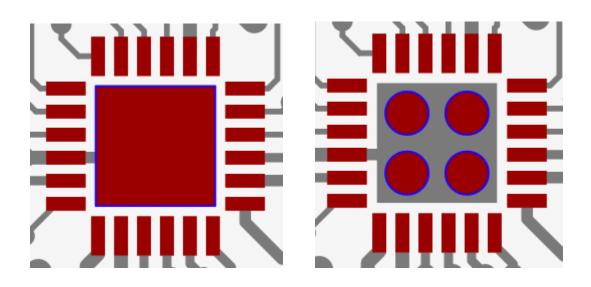
Type the value for the scale and press Enter or click the corresponding Pattern fill button.

The value is the percentage of the new surface area compared to the original surface area, a value of 90 will reduce the pad to 90 percent of its original surface area.

The algorithm will either reduce the size of the pad, or split the pad in multiple pads with a stable gap in between.







<u>Saving</u>

To apply your changes click the Apply button, this will update the images in the PCB Visualizer.

To save the changes in your basket, click the Save changes button in the PCB Visualizer.